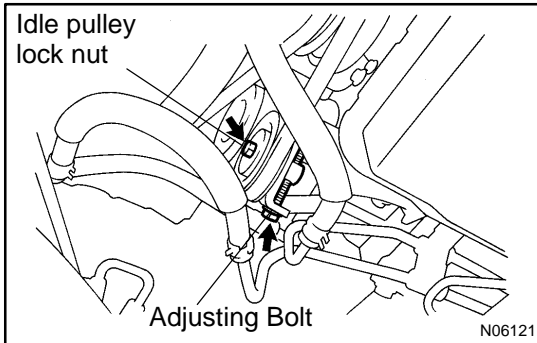


REMOVAL

1. REMOVE PS PUMP DRIVE BELT
2RZ-FE and 3RZ-FE: (See page [SR-34](#))
5VZ-FE: (See page [SR-45](#))
2. REMOVE ENGINE UNDER COVER



3. LOOSEN IDLE PULLEY LOCK NUT
Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)
4. REMOVE COMPRESSOR DRIVE BELT

Loosen drive belt tension by adjusting bolt and remove the drive belt.