



INSTALLATION

1. CHECK TORQUE CONVERTER CLUTCH INSTALLATION

Using calipers and a straight edge, measure the distance from the installed surface of the transmission housing to the installed surface of the torque converter clutch.

Correct distance:

3RZ-FE: More than 31.75 mm (1.2500 in.)

5VZ-FE: More than 17.95 mm (0.7067 in.)

2. INSTALL TRANSMISSION

Installation is in the reverse order of removal (See page [AT-30](#)).

HINT:

- After installation, adjust the shift lever position and throttle cable (See page [DI-456](#)).
- Fill and check fluid level (See page [DI-456](#)).