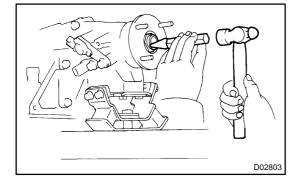
EXTENSION HOUSING OIL SEAL (A340E)

ON-VEHICLE REPAIR

- 1. REMOVE DRAIN PLUG AND DRAIN ATF
- 2. REMOVE PROPELLER SHAFT (See page PR-3)

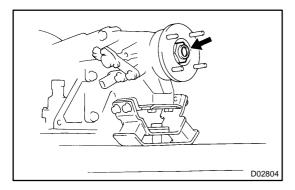


3. REMOVE TRANSMISSION OUTPUT FLANGE

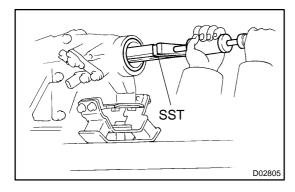
(a) Using a chisel and hammer, loosen the staked part of the nut.

HINT:

Shift the shift lever to the P position.



- (b) Remove the nut.
- (c) Tap the output flange with a plastic hammer to remove it and 2 washers.
- (d) Using a screwdriver, remove the oil seal from the output flange.



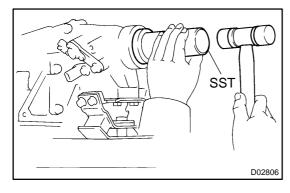
4. REMOVE EXTENSION HOUSING REAR OIL SEAL

Using SST, remove the oil seal.

SST 09308-00010

5. INSTALL EXTENSION HOUSING REAR OIL SEAL

(a) Coat the lip of a new oil seal with MP grease.



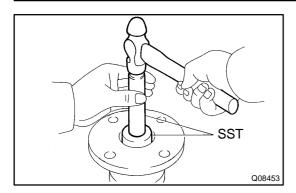
(b) Using SST and a plastic hammer, drive in the oil seal with the lip facing downward.

SST 09309-37010

Oil seal depth from flat end: 0 - 0.3 mm (0 - 0.012 in.)

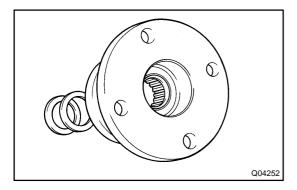
2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1743

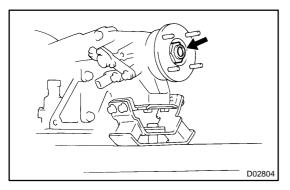


6. INSTALL TRANSMISSION OUTPUT FLANGE

(a) Using SST and a hammer, drive in a new oil seal. SST 09950-60010 (09951-00350), 09950-70010 (09951-07100)



(b) Install the output flange and 2 washers.

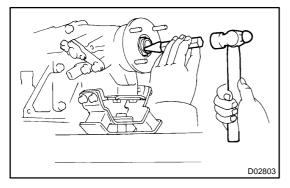


(c) Install and torque a new nut.

Torque: 123 N·m (1,250 kgf·cm, 90 ft·lbf)

HINT:

Shift the shift lever to the P position.



- (d) Using a chisel and hammer, stake the nut.
- 7. INSTALL PROPELLER SHAFT (See page PR-8)
- 8. INSTALL DRAIN PLUG AND NEW GASKET Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)
- 9. FILL ATF AND CHECK FLUID LEVEL (See page DI-456)