







VEHICLE SPEED SENSOR

ON-VEHICLE REPAIR

. DISCONNECT NO.1 VEHICLE SPEED SENSOR CONNECTOR

- 2. REMOVE NO.1 VEHICLE SPEED SENSOR AS-SEMBLY
- (a) Remove the bolt and No.1 vehicle speed sensor assembly
- (b) Remove the speedometer driven gear and O-ring from the No.1 vehicle speed sensor.
- 3. INSTALL NO.1 VEHICLE SPEED SENSOR ASSEMBLY
- (a) Coat a new O-ring with ATF.
- (b) Install the O-ring and speedometer driven gear to the No.1 vehicle speed sensor.
- (c) Install the No.1 vehicle speed sensor to the extension housing and torque the bolt.

Torque: 16 N·m (160 kgf-cm, 12 ft-lbf)

- 4. CONNECT NO.1 VEHICLE SPEED SENSOR CONNECTOR
- 5. DISCONNECT NO.2 VEHICLE SPEED SENSOR CONNECTOR
- 6. REMOVE NO.2 VEHICLE SPEED SENSOR
- (a) Remove the bolt and No.2 vehicle speed sensor.
- (b) Remove the O-ring from the No.2 vehicle speed sensor.
- 7. INSTALL NO.2 VEHICLE SPEED SENSOR
- (a) Coat a new O-ring with ATF and install it to the No.2 vehicle speed sensor.
- (b) Install the No.2 vehicle speed sensor and torque the bolt.

 Torque: 5.4 N-m (55 kgf-cm, 48 in.-lbf)
- 8. CONNECT NO.2 VEHICLE SPEED SENSOR CONNECTOR

2003 TOYOTA TACOMA (RM1002U)