

INSPECTION

1. 2 Door:

INSPECT POWER WINDOW MASTER SWITCH CON-TINUITY

BE04E-02

Driver's switch:

Switch position	Tester connection	Specified condition
UP	1 – 4, 3 – 9	Continuity
OFF	1-3-4	Continuity
DOWN	1-3, 4-9	Continuity
DOWN AUTO	1-3,4-9	Continuity

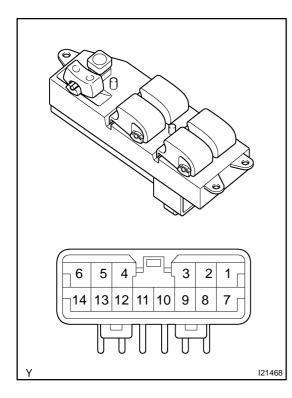
Passenger's switch (Window unlock):

Switch position	Tester connection	Specified condition
UP	1 – 10, 8 – 9	Continuity
OFF	1 - 8 - 10	Continuity
DOWN	1 – 8, 9 – 10	Continuity

Passenger's switch: Window lock

Switch position	Tester connection	Specified condition
UP	8-9	Continuity
OFF	8 – 10	Continuity
DOWN	9 – 10	Continuity

If continuity is not as specified, replace the switch.



2. 4 Door: INSPECT POWER WINDOW MASTER SWITCH CON-TINUITY

Driver's switch:

Tester connection	Specified condition
1 – 10, 3 – 5	Continuity
1-3-5	Continuity
1 – 3, 5 – 10	Continuity
1 – 3, 5 – 10	Continuity
	1 - 10, 3 - 5 1 - 3 - 5 1 - 3, 5 - 10

Front passenger's switch (Window unlock):

Switch position	Tester connection	Specified condition
UP	3 – 6, 10 – 14	Continuity
OFF	3-6-14	Continuity
DOWN	3 – 14, 6 – 10	Continuity

2003 TOYOTA TACOMA (RM1002U)

Front passenger's switch (Window lock):

Switch position	Tester connection	Specified condition
UP	10 – 14	Continuity
OFF	6 – 14	Continuity
DOWN	6 – 10	Continuity

Rear left switch (Window unlock):

Switch position	Tester connection	Specified condition
UP	3 – 12, 9 – 10	Continuity
OFF	3-9-12	Continuity
DOWN	3 – 9, 10 – 12	Continuity

Rear left switch (Window lock):

Switch position	Tester connection	Specified condition
UP	9 – 10	Continuity
OFF	9 – 12	Continuity
DOWN	10 – 12	Continuity

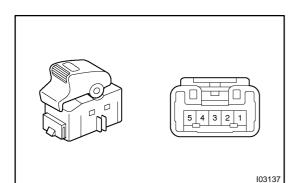
Rear right switch (Window unlock):

Switch position	Tester connection	Specified condition
UP	3 – 13, 8 – 10	Continuity
OFF	3 - 8 - 13	Continuity
DOWN	3 – 8, 10 – 13	Continuity

Rear right switch (Window lock):

Switch position	Tester connection	Specified condition
UP	8 – 10	Continuity
OFF	8 – 13	Continuity
DOWN	10 – 13	Continuity

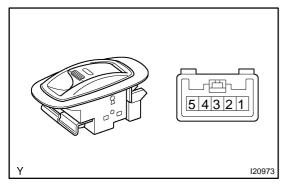
If continuity is not as specified, replace the switch.



3. INSPECT FRONT POWER WINDOW CONTROL SWITCH CONTINUITY

Switch position	Tester connection	Specified condition
UP	1 – 2, 3 – 4	Continuity
OFF	1 – 2, 3 – 5	Continuity
DOWN	1 – 4, 3 – 5	Continuity

If continuity is not as specified, replace the switch.



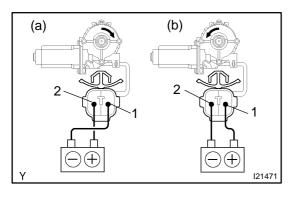
4. INSPECT REAR POWER WINDOW CONTROL SWITCH CONTINUITY

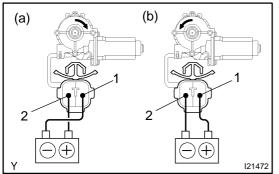
Switch position	Tester connection	Specified condition
UP	1 – 3, 4 – 5	Continuity
OFF	1-2, 4-5	Continuity
DOWN	1 – 2, 3 – 5	Continuity

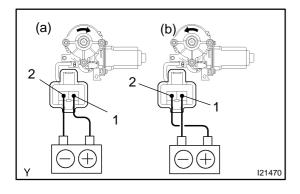
If continuity is not as specified, replace the switch.

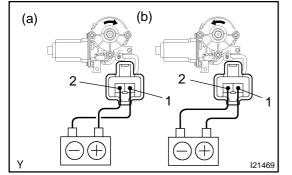
2003 TOYOTA TACOMA (RM1002U)

BODY ELECTRICAL - POWER WINDOW CONTROL SYSTEM









5. Driver's side: INSPECT POWER WINDOW MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 2 and negative (-) lead to terminal 1. Check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counterclockwise.

If operation is not as specified, replace the motor.

- 6. Front passenger's side: INSPECT POWER WINDOW MOTOR OPERATION
- (a) Connect the positive (+) lead from the battery to terminal 2 and negative (-) lead to terminal 1. Check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counterclockwise.

If operation is not as specified, replace the motor.

7. Rear LH side:

INSPECT POWER WINDOW MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and negative (-) lead to terminal 2. Check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counterclockwise.

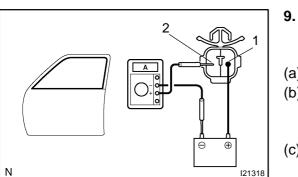
If operation is not as specified, replace the motor.

8. Rear RH side:

INSPECT POWER WINDOW MOTOR OPERATION

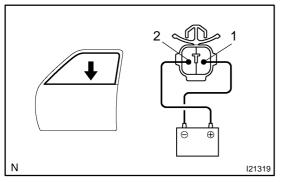
- (a) Connect the positive (+) lead from the battery to terminal 2 and negative (-) lead to terminal 1. Check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counterclockwise.

If operation is not as specified, replace the motor.



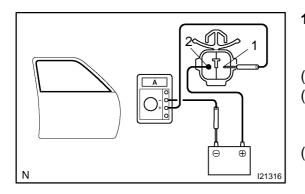
Driver's door: INSPECT POWER WINDOW MOTOR PTC THERM-ISTOR OPERATION

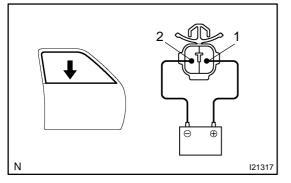
- (a) Disconnect the connector from the power window motor.
- (b) Connect the positive (+) lead from the ammeter to terminal 2 on the wire harness side connector and the negative (-) lead to negative terminal of the battery.
- (c) Connect the positive (+) lead from the battery to terminal1 on the wire harness side connector, and raise the window to the fully position.
- (d) Continue to apply voltage, and check that the current changes to less than 1 A with 4 to 90 seconds.



- (e) Disconnect the leads from terminals.
- (f) Approximately 60 seconds later, connect the positive (+) lead from the battery to terminal 2 and negative (-) lead to terminal 1, and check that the window begins to descended.

If operation is not as specified, replace the motor.

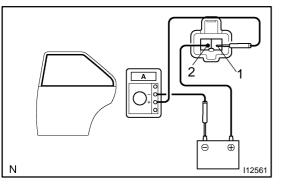


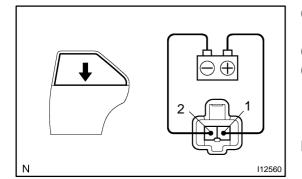


10. Front Passenger's door: INSPECT POWER WINDOW MOTOR PTC THERM-ISTOR OPERATION

- (a) Disconnect the connector from the power window motor.(b) Connect the positive (+) lead from the ammeter to termi-
 - nal 1 on the wire harness side connector and the negative
 (-) lead to negative terminal of the battery.
- (c) Connect the positive (+) lead from the battery to terminal2 on the wire harness side connector, and raise the window to the fully position.
- (d) Continue to apply voltage and check that the current changes to less than 1 A within 4 to 90 seconds.
- (e) Disconnect the leads from the terminals.
- (f) Approximately 60 seconds later, connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, and check that the window begins to descend.

If operation is not as specified, replace the motor.



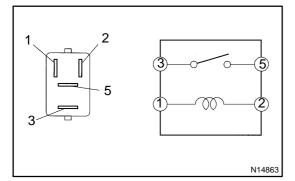


11. Rear door:

INSPECT POWER WINDOW MOTOR PTC THERM-ISTOR OPERATION

- (a) Disconnect the connector from the power window motor.
- (b) Connect the positive (+) lead from the ammeter to terminal 1 on the wire harness side connector and the negative (-) lead to negative terminal of the battery.
- (c) Connect the positive (+) lead from the battery to terminal2 on the wire harness side connector, and raise the window to the fully position.
- (d) Continue to apply voltage and check that the current changes to less than 1 A within 4 to 90 seconds.
- (e) Disconnect the leads from the terminals.
- (f) Approximately 60 seconds later, connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, and check that the window begins to descend.

If operation is not as specified, replace the motor.



12. INSPECT POWER MAIN (Marking : PWR) RELAY CON-TINUITY

Condition	Tester connection	Specified condition
Constant	1 – 2	Continuity
Apply B+ between terminals 1 and 2.	3-5	Continuity

If continuity is not as specified, replace the relay.