

## REASSEMBLY

### 1. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the nut to the inner track.

**Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)**

### 2. INSTALL SEAT ADJUSTER

Install the seat adjuster with the 2 bolts.

**Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)**

### 3. INSTALL CABLE

### 4. INSTALL INSIDE OUTER SHIELD

Install the inside outer shield with the screw.

### 5. INSTALL INSIDE INNER SHIELD

Install the inside inner shield with the screw.

### 6. INSTALL RECLINING CONNECTING PIPE

(a) Adjust the reclining lock positions of the seat tracks.

(b) Slide the seat track to the most front position.

(c) Place the seat track on a spacer to adjust the seat rails in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe while raising up the seat tracks, the lock positions adjusted in 6-(a) step slip off then lock error will occur.

### 7. INSTALL SEATBACK COVER

(a) Install the seatback cover with new hog rings to the seatback pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

(b) Install the seatback cover with pad to the seatback frame.

(c) Install the headrest supports.

### 8. INSTALL SEATBACK ASSEMBLY

(a) Install the seatback assembly with 4 bolts.

**Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)**

HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten completely.

(b) Install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

### 9. INSTALL SEAT CUSHION COVER

(a) Install the seat cushion cover with new hog rings to the seat cushion pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

(b) Install the seat cushion cover with pad and new hog rings to the seat cushion frame.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

### 10. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat track.

**Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)**

HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten completely.

### 11. INSTALL INNER SHIELD

Install the inner shield with the screw.

### 12. INSTALL OUTER SHIELD

Install the inner outer shield with the screw.

**13. INSTALL RECLINING ADJUSTER RELEASE HANDLE****14. INSTALL ARMREST ASSEMBLY**

- (a) Install the armrest assembly with the 4 bolts.

**Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)**

- (b) Install the RH seat cushion cover with the screw.

**15. INSTALL HEADREST**