

REASSEMBLY

1. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the nut to the inner track.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

2. INSTALL EQUALIZING WIRE

3. INSTALL INSIDE OUTER SHIELD

Install the inside outer shield with the screw.

4. INSTALL INSIDE INNER SHIELD

Install the inside inner shield with the screw.

5. INSTALL RECLINING CONNECTING PIPE

(a) Adjust the reclining lock positions of the seat tracks.

(b) Slide the seat track to the most front position.

(c) Place the seat track on a spacer to adjust the seat rails in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe while raising up the seat tracks, the lock positions adjusted in 5-(a) step slip off then lock error will occur.

6. INSTALL SEATBACK COVER

(a) Install the seatback cover with new hog rings to the seatback pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

(b) Driver's seat:

Install the lumber support with the 2 screws.

(c) Install the seatback cover with pad to the seatback frame.

(d) Driver's seat:

Install the lumber support switch and connect the connector.

(e) Install the headrest support.

7. INSTALL SEATBACK ASSEMBLY

Install the seat back assembly with 4 bolts.

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten completely.

8. INSTALL SEAT CUSHION COVER

(a) Install the seat cushion cover with new hog rings to the seat cushion pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

(b) Install the seat cushion cover with pad to the seat cushion frame.

9. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat track.

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten completely.

10. INSTALL INNER SHIELD

Install the inner shield with the screw.

11. INSTALL OUTER SHIELD

Install the outer shield with the screw.

12. INSTALL SEAT ADJUSTER KNOB

13. INSTALL RECLINING ADJUSTER RELEASE HANDLE

14. INSTALL HEADREST

15. INSPECT RECLINING LOCK POSITION AND SLIDING LOCK POSITION SLIPPING OFF

- (a) When reclining the seat, inspect that the outer and inner tracks are released at the same time.

HINT:

When the reclining lock positions slip off, disassemble the seat to adjust the position.

- (b) When sliding the seat, inspect that the outer and inner tracks are locked at the same time.

HINT:

When sliding lock positions slip off, loosen the bolts to adjust the position.

16. INSTALL FRONT SEAT

- (a) Slide the front seat to the rearmost position.

NOTICE:

Make sure that seat adjuster locks.

- (b) Without holding the seat track handle, mount the seat to the vehicle.

HINT:

If holding the seat track handle, the adjusted rearmost positions slip off.

- (c) Tighten the bolts on the front side temporarily, from the bolt on the outer side tighten completely.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

- (d) Slide the seat to the frontmost position to install the bolts on the rear side.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

- (e) Install the 2 seat track covers.