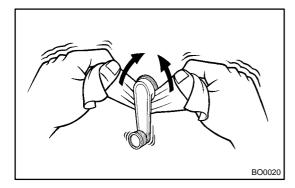
BO42A-01

# **DISASSEMBLY**

HINT:

Tape the screwdriver tip before using it to pry parts.



# 1. w/o Power window: REMOVE REGULATOR HANDLE

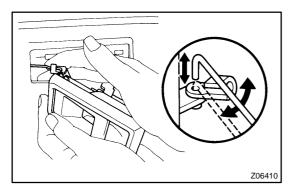
Pull off the snap ring with a cloth and remove the regulator handle and plate.

HINT:

At the time of reassembly, install the plate and regulator handle with the snap ring when the window glass is fully closed.

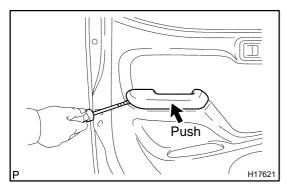
## 2. REMOVE DOOR INSIDE HANDLE

- (a) Remove the screw, and slide the door inside handle forward
- (b) Disconnect the control link and remove the handle.



# 3. REMOVE ARMREST

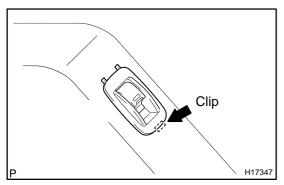
Using a screwdriver, pry and remove the armrest during pushing the armrest outer vehicle.



### 4. w/ Power window:

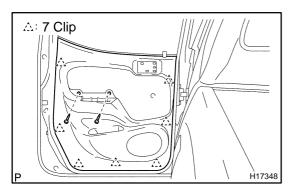
# **REMOVE POWER WINDOW SWITCH**

Using a screwdriver, remove the power window switch by pulling upward and disconnect the connector.



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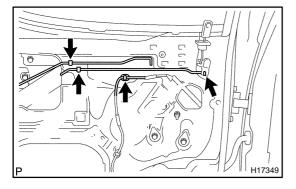


### 5. REMOVE DOOR TRIM

- (a) Remove the 2 screws.
- (b) Using a screwdriver, remove the door trim upward.

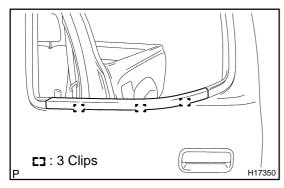
### 6. REMOVE SPEAKER

Disconnect the connector and remove the 3 screws and speaker.



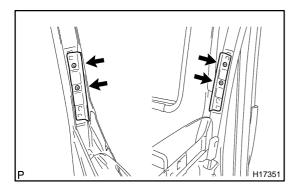
### 7. REMOVE SERVICE HOLE COVER

- (a) Disconnect the 2 control links from the door and door lock knob.
- (b) Disconnect the wire harness by removing the clip.
- (c) Remove the service hole cover.



# 8. REMOVE WINDOW GLASS

- (a) Using a screwdriver, remove the outer weatherstrip.
- (b) Remove the glass run.



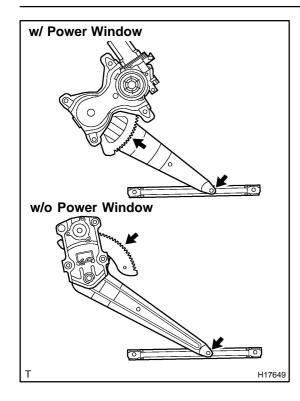
- (c) Remove the 4 screws and 2 brackets.
- (d) Open the window glass until seeing the 2 bolts of window glass.
- (e) Remove the 2 bolts and window glass.

# 9. REMOVE WINDOW REGULATOR

- (a) w/ Power window:
  - Remove the 4 bolts and window regulator.
- (b) w/o Power window:

Remove the 3 bolts and window regulator.

Author: Date: 2391

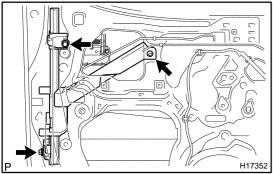


### HINT:

At the time of reassembly, apply MP grease to the window regulator rollers as shown in the illustration.

### 10. REMOVE FRONT LOWER FRAME

- (a) Remove the cap near the door hinge.
- (b) Remove the bolt, nut and front lower frame.
- (c) Remove the lower glass run.

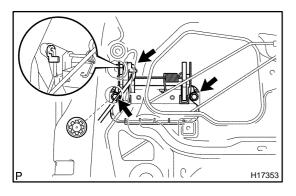


### 11. REMOVE REAR LOWER FRAME

- (a) Remove the protector.
- (b) Remove the bolt, nut and rear lower frame.
- (c) Remove the lower glass run.

### 12. REMOVE DOOR LOCK KNOB

Remove the door lock knob link and door lock knob.



## 13. REMOVE OUTER DOOR HANDLE

- (a) Disconnect the control link of the door lock.
- (b) Remove the cap near the door lock.
- (c) Remove the 2 bolts and outer door handle.

### 14. REMOVE DOOR LOCK

- (a) w/ Power door lock:
  - Disconnect the connector.
- (b) Remove the 2 contorl links.
- (c) Using a torx socket wrench (T30), remove the 3 bolts and door lock.

Torque: 5.0 N-m (50 kgf-cm, 43 in.-lbf)

### HINT:

At the time of reassembly, please refer to the following items.

Apply adhesive to the 3 screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent

 Apply MP grease to the sliding and rotating parts of the door lock.

### 15. DISCONNECT WIRE HARNESS

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