## SEAT BELT PRETENSIONER REMOVAL

BO42N-01

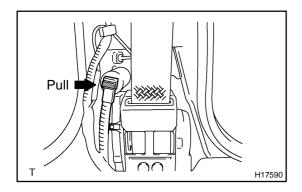
## **CAUTION:**

- When removing the seat belt pretensioner, work must be started 90 seconds after the ignition switch is turned to the "LOCK" position and the negative (–) terminal cable is disconnected from the battery.
- Never disassemble the front seat outer belt.
- Never use seat belt pretensioner from another vehicle. When replacing parts, replace new one.

## **REMOVE FRONT SEAT OUTER BELT**

- Regular cab, Extra cab: Remove the quarter trim (See page BO-60, BO-63).
- (b) Double cab:

  Remove the center pillar (See page BO-68).



- (c) Pull the locking button and disconnect the pretensioner connector.
- (d) Remove the 2 bolts and front seat outer belt with the pretensioner.

## **Torque:**

36 N-m (365 kgf-cm, 27 ft-lbf) for upper bolt 42 N-m (430 kgf-cm, 31 ft-lbf) for lower bolt

2003 TOYOTA TACOMA (RM1002U)

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