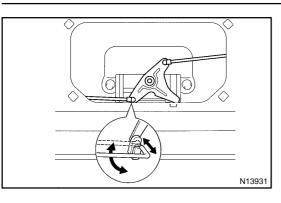
BO07Z-03

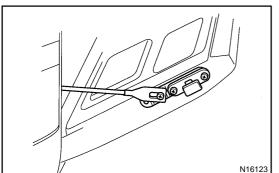


REMOVAL

1. REMOVE SERVICE HOLE COVER

Remove the 12 screws and service hole cover.

2. DISCONNECT TALE GATE LOCK LINK FROM TAIL GATE LOCK CONTROL



3. REMOVE TAIL GATE CABLE

- (a) Disconnect the tail gate cable from the tail gate.
- (b) Remove the bolt and tail gate cable from the body.
- (c) Employ the same manner described above to the other side.

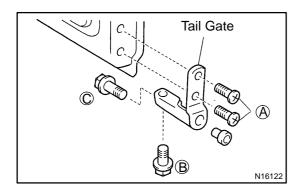
Torque: 14 N·m (140 kgf·cm, 10 ft·lbf)

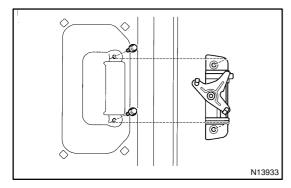
- 4. REMOVE TAIL GATE LOCK FROM TAIL GATE
- (a) Remove the 2 screws and tail gate lock.
- (b) Employ the same manner described above to the other side.

5. REMOVE TAIL GATE LOCK STRIKERS

Remove the 4 screws and tail gate lock strikers.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)





6. REMOVE TAIL GATE

Remove the 4 screws and tail gate.

Torque:

28 N·m (290 kgf·cm, 19 ft·lbf) for A

7. REMOVE TAIL GATE HINGES

Remove the 2 bolts and tail gate hinge. **Torque:**

Torque.

- 30 N·m (310 kgf·cm, 22 ft·lbf) for B
- 24 N-m (290 kgf-cm, 19 ft-lbf) for C
- 8. REMOVE TAIL GATE LOCK CONTROL

Remove the 2 bolts and tail gate lock control.

2003 TOYOTA TACOMA (RM1002U)