BR05O-04

INSTALLATION

1. INSTALL LSP & BV ASSEMBLY TO FRAME

(a) 2WD (except pre runner): Install the 3 valve bracket mounting bolts and spacer with the LSP & BV assembly.

(b) 4WD and pre runner:

Install the 3 valve bracket mounting bolts, spacer and flexible hose bracket mounting bolt with the LSP & BV assembly and flexible hose bracket.

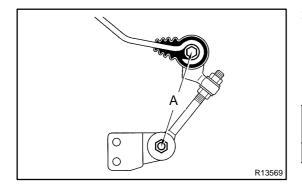
Torque: 29 N·m (300 kgf·cm, 22 ft·lbf)

2. CONNECT BRAKE LINE

Using SST, connect the brake lines.

Torque: 15 N-m (155 kgf-cm, 11 ft-lbf)

SST 09023-00100



3. CONNECT SHACKLE NO. 2 TO SHACKLE BRACKET

- (a) Install teh shackle No. 2 to the shackle No. 1 with the 2 nuts.
- (b) Set dimension A.

Initial set:

2WD (except pre runner)	78 mm (3.07 in.)
4WD and pre runner	120 mm (4.72 in.)

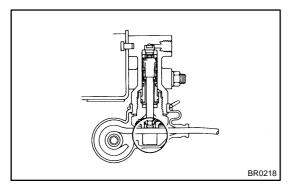
(c) Tighten the lock nut.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

- (d) Install the shackle No. 2 with the 2 cushions and collar to the shackle bracket.
- (e) Install the nut to fix the cushion retainer.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

- 4. SET REAR AXLE LOAD (See page BR-46)
- 5. SET VALVE BODY
- (a) When pulling down the load sensing spring, confirm that the valve piston moves down smoothly.



- (b) Position the valve body so that the valve piston lightly contacts the load sensing spring.
- (c) Tighten the valve body mounting nuts.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

- 6. BLEED BRAKE LINE (See page BR-4)
- 7. CHECK AND ADJUST LSP & BV FLUID PRESSURE (See page BR-46)

2003 TOYOTA TACOMA (RM1002U)

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