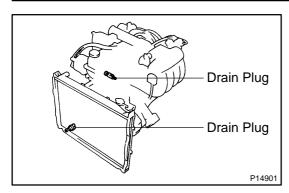
CO01K-04



REPLACEMENT

1. DRAIN ENGINE COOLANT

(a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.

- (b) Loosen the drain plugs, and drain the engine coolant.
- (c) Close the drain plugs.

2. REFILL WITH ENGINE COOLANT

- (a) Slowly fill the system with engine coolant.
 - Use of improper coolants may damage engine cooling system.
 - Use "TOYOTA Long Life Coolant" or equivalent and mix it with plain water according to the manufacturer's directions.
 - Use of the coolant which includes more than 50% (freezing protection down to -35°C (-31 °F)) or 60% (freezing protection down to -50°C (-58 °F)) of ethylene–glycol is recommended, but not more than 70%

NOTICE:

- Do not use an alcohol type engine coolant.
- The engine coolant should be mixed with demineralized water or distilled water.

Capacity:

2WD	M/T A/T	8.0 liters (8.5 US qts, 7.0 lmp. qts) 7.8 liters (8.2 US qts, 6.9 lmp. qts)
4WD	M/T A/T	8.3 liters (8.8 US qts, 7.2 lmp. qts) 8.2 liters (8.7 US qts, 7.2 lmp. qts)

- (b) Reinstall the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill engine coolant into the radiator reservoir until it is "FULL" line.
- 3. CHECK ENGINE COOLANT FOR LEAKS

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