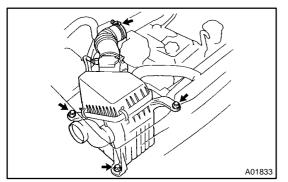
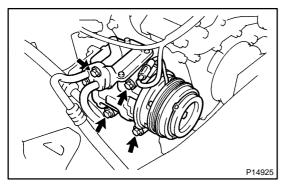
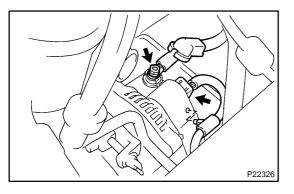
REMOVAL

- 1. REMOVE TRANSMISSION
- 2. REMOVE ENGINE UNDER COVER
- 3. DRAIN ENGINE COOLANT
- 4. DRAIN ENGINE OIL
- 5. REMOVE HOOD
- 6. REMOVE RADIATOR (See page CO-18)
- 7. REMOVE DRIVE BELT FOR GENERATOR, FAN WITH FLUID COUPLING AND WATER PUMP PULLEY (See page CO-5)
- 8. DISCONNECT CABLES
- (a) Disconnect the accelerator cable from the throttle body.
- (b) w/ Cruise Control System: Remove the actuator cover, and disconnect the cruise control cable from the actuator.







9. REMOVE AIR CLEANER ASSEMBLY

- (a) Disconnect the MAF meter connectors.
- (b) Disconnect the 3 wire clamps and engine wire.
- (c) California Spec.: Disconnect the air hose from the air cleaner cap.
- (d) Loosen the air cleaner hose clamp.
- (e) Remove the 3 bolts and the MAF meter, resonator and air cleaner assembly.
- 10. REMOVE INTAKE AIR CONNECTOR (See page EM-34)

11. DISCONNECT A/C COMPRESSOR

- (a) Loosen the idler pulley nut and adjusting bolt, and remove the drive belt.
- (b) Disconnect the A/C compressor connector.
- (c) Remove the 4 bolts, and disconnect the compressor from the bracket.

HINT:

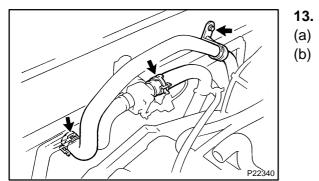
Put aside the compressor, and suspend it.

12. REMOVE GENERATOR WIRE

- (a) Disconnect the generator connector.
- (b) Remove the nut, and disconnect the generator wire and wire clip.

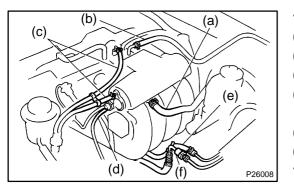
2003 TOYOTA TACOMA (RM1002U)

EM16X-02



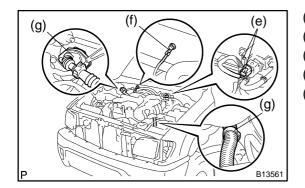


- (a) Remove the bolt and hose clamp.
- (b) Disconnect the heater hoses.

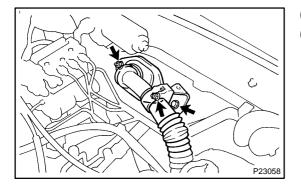


14. DISCONNECT HOSES

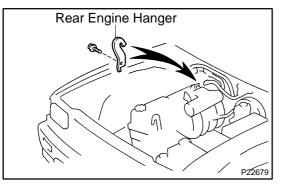
- (a) Disconnect the brake booster vacuum hose.
- (b) Disconnect the EVAP hose.
- (c) Disconnect the 2 air hoses for PS idle–up.(d) w/ A.D.D.:
 - Disconnect the vacuum hose.
- (e) Disconnect the fuel return hose.
- (f) Disconnect the fuel inlet hose.
- 15. DISCONNECT PS PUMP FROM ENGINE (See page EM-34)
- 16. DISCONNECT ENGINE WIRE FROM CABIN
- (a) Remove the glove compartment door.
- (b) Remove the lower finish No.2 panel.
- (c) Disconnect the 4 ECM connectors.
- (d) Disconnect the 2 cassette connectors (cowl wire to engine wire) and 2 wire clamps from the lower finish panel.



- (e) Disconnect the VSV connector for EVAP and clamp.
- (f) Disconnect the ground strap from cowl top panel.
- (g) Disconnect the 2 engine wire clamps.
- (h) Disconnect the vapor pressure sensor connector.
- (i) Disconnect the VSV connector for vapor pressure sensor.



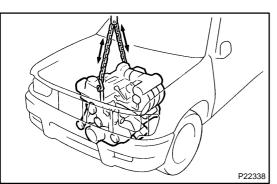
- (j) Re
- Remove the bolt and wire bracket.
- (k) Remove 2 nuts holding the engine wire retainer to the cowl panel, and pull out the engine wire from the cabin.



17. REMOVE ENGINE FROM VEHICLE

(a) Install a rear engine hanger in the correct direction. Part No.: No.2 engine hanger 12282–75020 Bolt 91512–61020 Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

(b) Attach the engine hoist chain to the 2 engine hangers.



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- (c) Remove the 4 bolts and nuts holding the engine front mounting insulators to the frame.

(d) Lift the engine out of the vehicle slowly and carefully. **NOTICE:**

Make sure the engine is clear of all wiring and hoses.(e) Place the engine onto the stand.