FOREWORD

This manual (Volume 1) contains maintenance, preparation, specifications and diagnostics procedures for the 2003 TOYOTA TACOMA.

Applicable models: RZN140, 150, 161, 171, 191, 196 series

VZN150, 170, 195 series

For repair procedures for the engine, chassis and body, and electrical service procedures, refer to VOLUME 2 (Pub. No. RM1002U2).

The manual is divided into 6 sections with a thumb index for each section at the edge of the pages.

Please note that the publications below have also been prepared as relevant service manuals for the components and systems in this vehicles.

Manual Name	Pub. No.
A43D Automatic Transmission Repair Manual (Nov. 1993)	RM387U
A340E, A340F, A340H Automatic Transmission Repair Manual (Nov. 1993)	RM391U
A340F, A343F Automatic Transmission Repair Manual (Sep. 1995)	RM479U
2003 TOYOTA TACOMA Electrical Wiring Diagram	EWD517U
2003 Model TOYOTA New Car Features	NCF228U

All information in this manual is based on the latest product information at the time of publication. However, specifications and procedures are subject to change without notice.

TOYOTA MOTOR CORPORATION