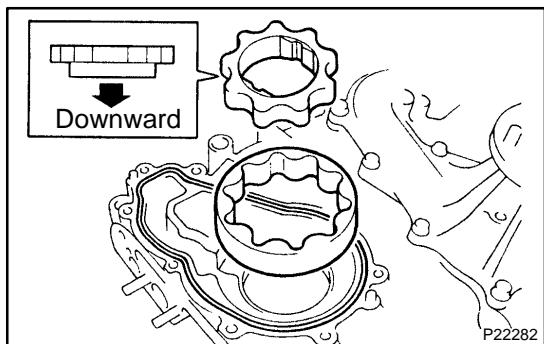


REASSEMBLY

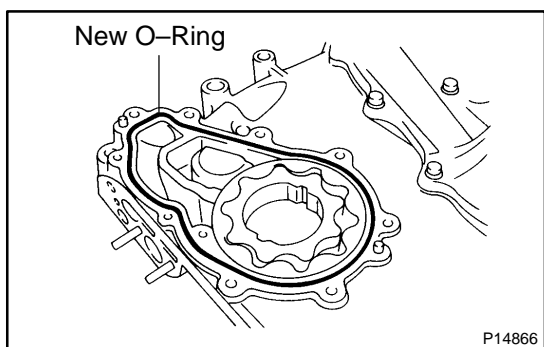
1. INSTALL RELIEF VALVE

- (a) Install the relief valve, spring(s) and retainer.
- (b) Using snap ring pliers, install the snap ring.



2. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into the pump body.



- (b) Place a new O-ring to the pump body.
- (c) Install the pump cover with the 9 screws.