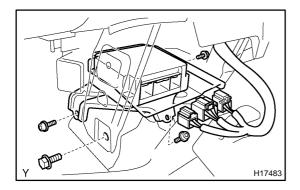
RS02I-05

INSTALLATION

NOTICE:

- Never use SRS parts from another vehicle. When replacing parts, replace with new parts.
- Never reuse the airbag sensor assembly involved in a collision when the airbag has deployed.
- · Never repair a sensor in order to reuse it.



1. INSTALL AIRBAG SENSOR ASSEMBLY

(a) Using a torx wrench, install the airbag sensor assembly with the 3 screws.

Torx wrench: T40 (Part No.09042–00020 or locally manufactured tool)

Torque: 20 N-m (205 kgf-cm, 15 ft-lbf)

- (b) Remove the bolt holding the No. 1 brace to the floor.
- (c) Connect the 3 connectors.

NOTICE:

- Installation of the connector is done after the sensor assembly has been installed.
- Make sure the sensor assembly is installed to the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the airbag sensor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installation, shake the sensor assembly to check that there is no looseness.
- 2. INSTALL REMOVED PARTS (See page RS-37)

2003 TOYOTA TACOMA (RM1002U)

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