

REASSEMBLY

INSTALL NEW BEARING OUTER RACES

- (a) Using SST and a press, install a new inside of the bearing outer race.
 - SST 09527-17011, 09950-60010 (09951-00640), 09950-70010 (09951-07150)

SA097-03

- (b) Using SST and a press, install a new outside of the bearing race.
 - SST 09527–17011, 09950–60010 (09951–00490), 09950–70010 (09951–07150)

NOTICE:

Be careful not to damage the ABS speed sensor rotor.