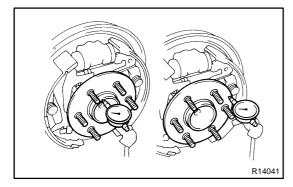
SA0B9-03

REMOVAL

1. REMOVE REAR WHEEL AND BRAKE DRUM Torque: 110 N·m (1,150 kgf-cm, 83 ft-lbf)



2. CHECK BEARING BACKLASH AND AXLE SHAFT DEVIATION

(a) Using a dial indicator, check the backlash in the bearing shaft direction.

Maximum: 0.7 mm (0.028 in.)

If the backlash exceeds the maximum, replace the bearing.

(b) Using a dial indicator, check the deviation at the surface of the axle shaft outside the hub bolt.

Maximum: 0.1 mm (0.0039 in.)

If the deviation exceeds the maximum, replace the axle shaft.

w/ ABS:

REMOVE ABS SPEED SENSOR FROM REAR AXLE HOUSING

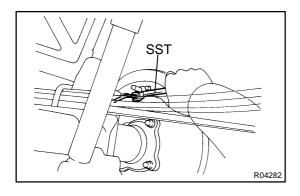
Remove the bolt and ABS speed sensor.

Torque: 8.0 N-m (82 kgf-cm, 71 in.-lbf)

4. REMOVE REAR BRAKE ASSEMBLY

2WD: See page BR-37

4WD and pre runner: See page BR-42



5. DISCONNECT BRAKE LINE AND PARKING BRAKE CABLE

(a) Using SST, disconnect the brake line from the wheel cylinder.

SST 09751-36011

Torque: 15 N-m (155 kgf-cm, 11 ft-lbf)

(b) 2WD

Remove the 2 bolts and disconnect the parking brake cable.

Torque: 9.3 N·m (95 kgf·cm, 82 in.-lbf)

- 6. REMOVE REAR AXLE SHAFT ASSEMBLY
- (a) Remove the 4 backing plate mounting nuts.

Torque: 68 N-m (700 kgf-cm, 50 ft-lbf)

(b) Pull out the rear axle shaft assembly from the rear axle housing.

NOTICE:

Be careful not to damage the oil seal.

7. REMOVE O-RING FROM REAR AXLE HOUSING

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1978