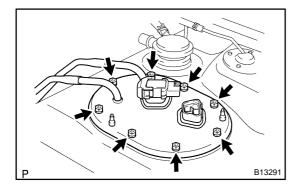
#### SF1O9-02

# **REMOVAL**

### **CAUTION:**

Do not smoke or work near an open frame when working the fuel pump.

- 1. REMOVE FUEL TANK (See page SF-23)
- 2. DISCONNECT FUEL MAIN TUBE AND RETURN TUBE FROM FUEL TANK

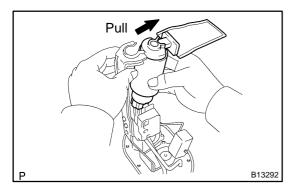


## 3. REMOVE FUEL PUMP AND SENDER GAUGE AS-SEMBLY FROM FUEL TANK

- (a) Remove the 8 bolts.
- (b) Pull out the fuel pump and sender gauge assembly.

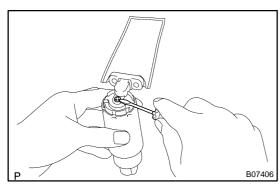
### NOTICE:

- Do not damage the fuel pump filter.
- Be careful not to bend the arm of the sender gauge.
- (c) Remove the gasket from the fuel section plate.



### 4. REMOVE FUEL PUMP FROM FUEL PUMP BRACKET

- (a) Disconnect the lead wire from the connecor of the fuel sustion plate.
- (b) Pull out the lower side of the fuel pump from the pump bracket.
- (c) Disconnect the fuel hose from the fuel pump, and remove the fuel pump.
- (d) Remove the rubber cushion from the fuel pump.



### 5. REMOVE FUEL PUMP FILTER FROM FUEL PUMP

- (a) Using a small screwdriver, remove the clip.
- (b) Pull out the pump filter.

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1320