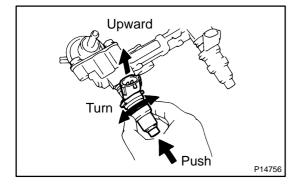
SF17G-02

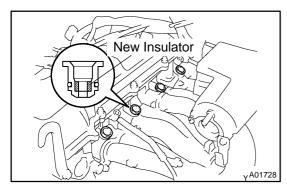
INSTALLATION

1. INSTALL INJECTORS TO DELIVERY PIPE

- (a) Install a new grommet to each injector.
- (b) Apply a light coat of gasoline to the new O-ring and install them to the injector.

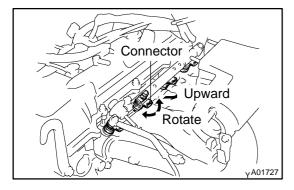


- (c) While turning the injector left and right, install it to the delivery pipe. Install the 4 injectors.
- (d) Position the injector connector upward.



2. INSTALL INJECTORS AND DELIVERY PIPE

- (a) Place the 4 new insulators and in position on the spacers.
- (b) Place the 4 injectors together with the delivery pipe in position on the cylinder head.
- (c) Temporarily install the 2 bolts holding the delivery pipe to the cylinder head.



(d) Check that the injectors rotate smoothly. HINT:

If injectors do not rotate smoothly, the probable cause is incorrect installation of O-rings. Replace the O-rings.

- (e) Position the injector connector upward.
- (f) Tighten the 2 bolts holding the delivery pipe to the cylinder head.

Torque: 21 N-m (210 kgf-cm, 15 ft-lbf)

(g) Connect the fuel inlet pipe to the delivery pipe with 2 new gaskets and the union bolt.

Torque: 29 N·m (300 kgf·cm, 22 ft·lbf)

- (h) Connect the fuel return hose to the fuel pressure regulator.
- (i) Connect the vacuum sensing hose to the fuel pressure regulator.
- 3. CONNECT INJECTOR CONNECTOR
- 4. INSTALL AIR CLEANER HOSE WITH RESONATOR AND INTAKE AIR CONNECTOR (See page SF-32)

2003 TOYOTA TACOMA (RM1002U)

Author: Date: 1330