SF17H-02

REMOVAL

- 1. **DRAIN ENGINE COOLANT**
- DISCONNECT ACCELERATOR CABLE FROM 2. THROTTLE BODY
- 3. A/T:

DISCONNECT THROTTLE CABLE FROM THROTTLE BODY

REMOVE AIR CLEANER HOSE WITH RESONATOR 4.

(a) Disconnect the 2 wire clamps from the air cleaner hose.

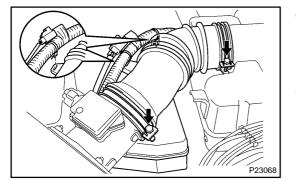
- (b) Loosen the air cleaner hose clamps, remove the air cleaner together with the resonator.
- 5. **REMOVE INTAKE AIR CONNECTOR** (See page EM-34)

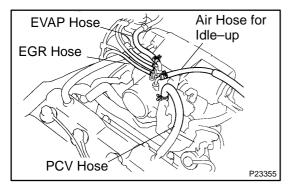
REMOVE THROTTLE BODY

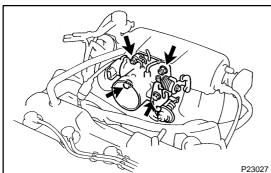
- Disconnect the PCV hose and EVAP hose.
- w/ PS: (b)
- Disconnect the throttle position sensor connector. (c)
- Disconnect the IAC valve connector. (d)
- Remove the 2 bolts and 2 nuts, and disconnect the (e) throttle body from the air intake chamber. Torque: 20 N·m (200 kgf·cm, 14 ft·lbf) HINT: At the time of installation, please refer to the following items. Use a new gasket.
 - (f) Disconnect the water bypass hoses from the throttle body, and remove the throttle body. Remove the throttle body gasket. (g)

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2003 TOYOTA TACOMA (RM1002U)









6.

- (a)
 - Disconnect the air hose for PS idle–up.