

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Starter mounting bolt		39	400	29
Starter wire mounting nut		8.8	90	78 in.·lbf
Field frame x Armature	1.4 kW	5.9	60	52 in.·lbf
	2.0 kW	9.3	93	82 in.·lbf
Starter housing x Clutch assembly	1.4 kW	5.9	60	52 in.·lbf
	2.0 kW	9.3	93	82 in.·lbf
End cover x Field frame	1.4 kW	1.5	15	13 in.·lbf
	2.0 kW	3.8	38	34 in.·lbf
Lead wire x Terminal C		5.9	60	52 in.·lbf
Terminal nut x Terminal 30 of starter		17	170	12
Terminal nut x Terminal C of starter		17	170	12
Magnetic switch end cover x Magnetic switch	1.4 kW	2.5	26	23 in.·lbf
	2.0 kW	3.6	37	32 in.·lbf