

# TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Starter wire x Starer		8.8	90	78 in.·lbf
Starter x Transaxle		39	400	29
Lead wire x Terminal C of starter		5.9	60	52 in.·lbf
Field frame, Magnetic switch x Starter housing	1.4 kW	5.9	60	52 in.·lbf
	1.8 kW	9.3	95	82 in.·lbf
End cover x Field frame	1.4 kW	1.5	15	13 in.·lbf
	1.8 kW	3.8	39	34 in.·lbf
Terminal nut x Terminal C of starter		17	170	12
Terminal nut x Terminal 30 of starter		17	170	12
Magnetic switch end cover x Magnetic switch	1.4 kW	2.5	26	23 in.·lbf
	1.8 kW	3.6	37	32 in.·lbf